

Date: Thursday, 21/08/2008 5:13:05 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING PLATE
Job Number	: 41563	Part Number	: PB6743001171
Estimate Number	: 13473	Drawing Number	: B6743001 P.11/P.27
P.O. Number	:	Project Number	: N/A
This Issue	: 21/08/2008 S.O. No. :	Drawing Revision	: B1
Prsht Rev.	: NC	Material	:
First Issue	: / / Type : SMALL /MED FAB	Due Date	: 18/09/2008 Qty: 250 Um: Each
Previous Run	: 41210		
Written By	:		
Checked & Approved By	: <u>JLD 08.8.22</u>		
Comment	: Est Rev:A 08-07-17 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6A1000W125	6061T6 ANGLE 1.00 x 1.00 x .125W
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Comment: Qty.: 0.0875 f(s)/Unit Total: 21.8663 f(s)

6061T6 ANGLE 1.00 x 1.00 x .125W

batch: M109057

06287 BH 4148

SAD

08/09/02

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW

1- cut as per dwg PB67-43001

2- deburr

N/A 08/09/02

3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill holes as per dwg PB67-43001

Done at metec
08/09/02

4.0	QC6	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/09/02 (+261)

5.0	MS21075L3	Nutplate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 250.0000 Each(s)

Nutplate

batch: M109068

08/10/06

71A issue 710 7127 metec 08/09/02 250

71B recd + inspect attached c+c 08/09/02 261

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MOUNTING PLATE

Job Number: 41563

Part Number: PB6743001171

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

MS20426AD34

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 500.0000 Each(s)

RIVET

batch: M105978

08/10/06

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- countersink rivet holes as per dwg PB67-43001

2- rivet nutplate as per dwg PB67-43001



INSPECT WORK TO CURRENT STEP

8.0

QC5



Comment: INSPECT WORK TO CURRENT STEP

08/10/06

232

counters

271

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 130

8/10/06

Slp

833X

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



08-10-07

Dat Owners took 41 pcs. Befor inspection. ~~counted for anything~~
~~wrong with parts~~. Inspected: 271 on 8/10/06 41575 PB674300179
08/10/06

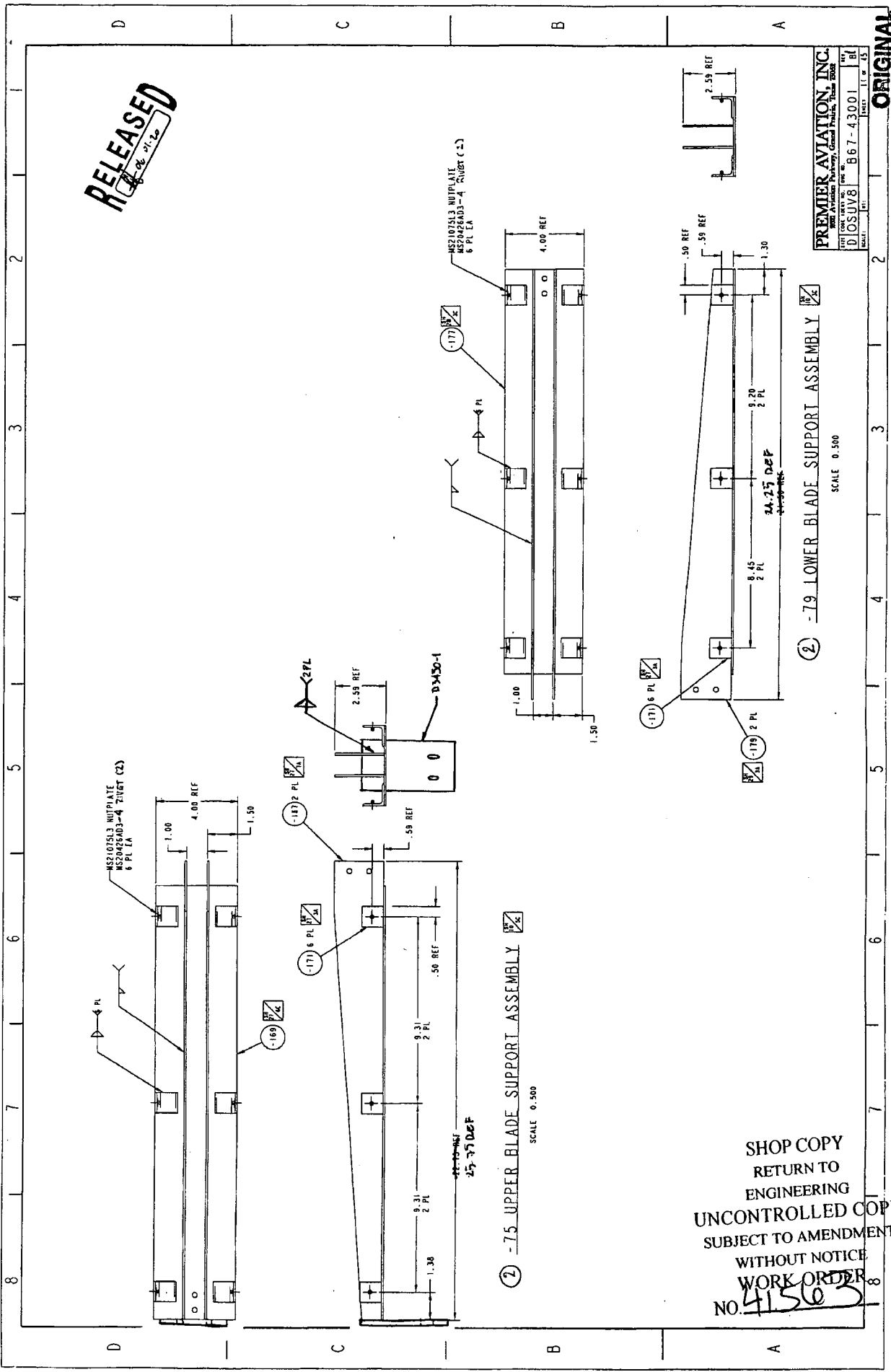
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREMIER AVIATION, INC. 9000 Aviation Parkway, Grand Prairie, Texas 75038			
EST D	CON (EST) NO. OSUV8	SVC NO. B67-43001	REV B1
SCALE:	WT:	INCHES	OR
			45

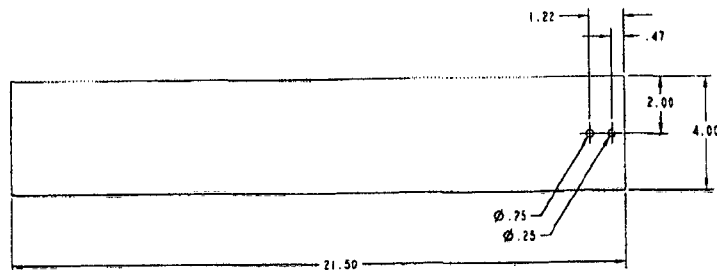
② -79 LOWER BLADE SUPPORT ASSEMBLY

SCALE 0.500

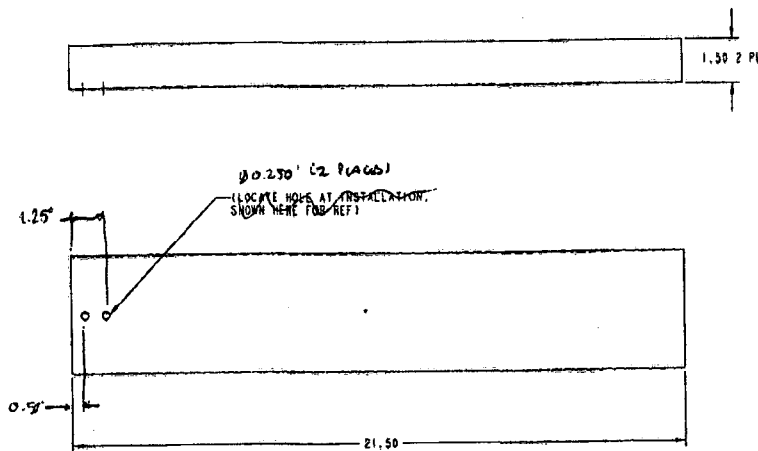
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41563

w/o 41563

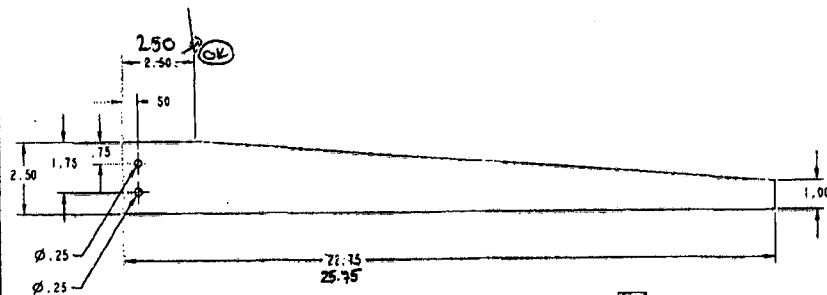
RELEASED
Feb 19 70



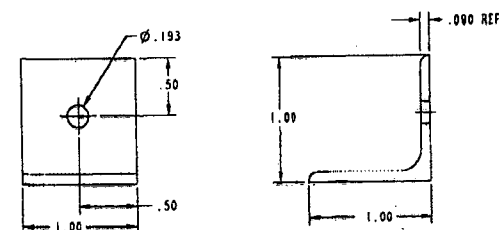
② -169 LONG SUPPORT PLATE
MATL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



② -173 COVER PLATE
MATL: .032 THK, 2024-T3, QQ-A-250/4
SCALE 0.500



④ -167 LONG SIDE PLATE
MATL: .175 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



② -171 MOUNTING PLATE
MATL: AND10133-1002, 6061-T6, QQ-A-210/8F
ALT MATL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

PREMIER AVIATION, INC.
8000 Aviation Parkway, Grand Prairie, Texas 75050
DATE: 08/01/88
D/SUV8 B67-43001
SCALE: DTI

ORIGINAL

09/26/2008 13:15

1-613-678-3956

METEC

PAGE 02/02

**CERTIFICATE OF CONFORMITY**

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

QUANTITYPART NUMBERPART NAMEP.O. NUMBER

261

B67-043001 171

Mounting Plate B41563

7127

MATERIAL: supplied by DART M6061T6A1000W125 M109057

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in cursive script, appearing to read "Shigi Walz".
Shigi Walz

Handwritten initials "S" and "W" followed by the date "08/09/30".

Vankleek Hill, September 25, 2008